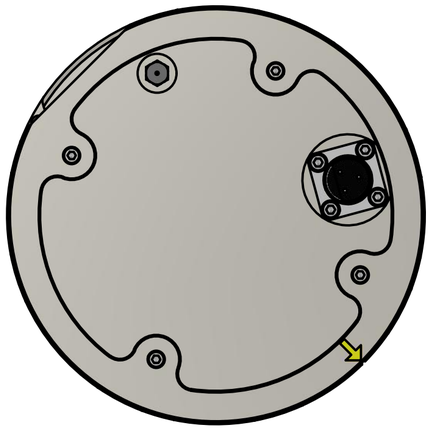

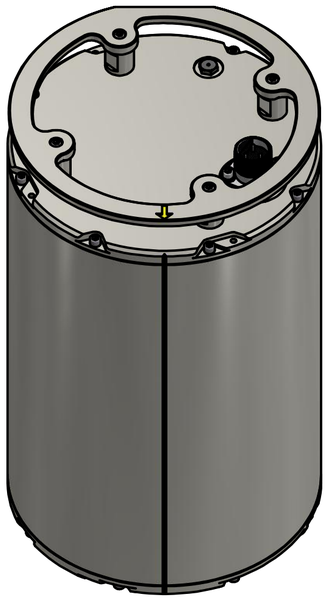

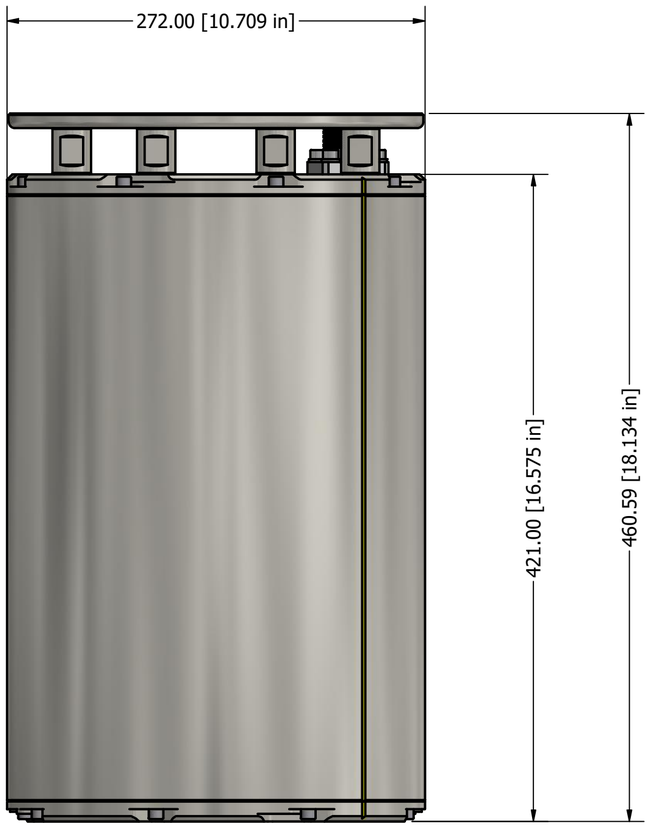

NOTES:
WEIGHT OF C-PINS W/ LIFTING HARDWARE
- 60kg IN AIR
- 40kg IN WATER

TOLERANCES: UNLESS OTHERWISE SPECIFIED	
.X	+/- 1.0mm (.040 in)
.XX	+/-0.20mm (.008 in)
.XXX	+/-0.10mm (.004 in)
ANGLES	+/-0.5deg
CONCENTRICITY	0.1 TIR
SURFACE FINISH	3.2µm (125µin)
RADIUS	0.50mm (0.02 in)

GENERAL NOTES

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MM
DO NOT SCALE DRAWING
REMOVE AND BREAK ALL SHARP EDGES AND BURRS
DIMENSIONS APPLY TO FINISHED PART

REVISION HISTORY

REV	DESCRIPTION	DATE
0	Approved for MFG	8/20/2018

MATERIAL	
ANODIZE/PLATING	N/A
POST PROCESS HEAT TREAT	N/A
COLOR	N/A
MISC/OTHER	N/A
FINISH	3.2µm UNLESS OTHERWISE SPECIFIED
WEIGHT	53.6kg (118.16lbs)

APPROVALS		DATE
DRAWN	DC	9/11/2012
CHECKED	GP	8/19/2018
MFG APRVD	KV	8/19/2018

Zupt, LLC
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Houston, Texas 77064
www.zupt.com +1 (832) 295-7280

PART NAME: 4000m Ti C-PINS

PROJECT/PRODUCT: C-PINS

SIZE: C | DWG NO: 0C3-ZZ-0000 | REV: 0

SHEET 1 OF 6